



上缝®

青县北缝机械制造有限公司
QING County Beifeng Machinery Manufacturing Co., Ltd.

零件手册 Parts Manual



型号 Model: BFGK2-DN-9UB

如有更改，恕不另行通知

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前言

- 1、本手册帮助您操作和维护您的机器，并简化备件订单。
- 2、本手册说明了机器的正确操作方式。插图表示了我们推荐的调整方法和尺寸。
- 2、本手册给出了，如何安全、正确、有效的操作机器的重要信息。遵循这些重要的信息，可以预防事故的发生，并且可以减少维修和停机维护的时间，提高机器的可靠性和生命周期。
- 4、本手册根据现有资料编制。设计上的变化和改进行可能会修改插图或注意事项和机器的调整方式。
- 5、下文中，您将会看到您机器的操作说明和机器零件分解图。
- 6、使用机器时，说明书必须随时可查阅使用。
- 7、本手册必须有负责以下工作的操作员阅读和使用。
 - 操作、调整、故障排除和保养
 - 维护、检查和修理
 - 运输
- 8、此外，必须遵守使用国和使用地现行的所有事故预防 and 环境保护强制性规则，以及公认的安全和专业工作技术规则。

如有更动，恕不另行通知

PREFACE

- 1、This manual assists you in the operation and maintenance of your machine and simplifies spares orders.
- 2、It explains the proper settings for operation of the machine. Illustrations show the adjustments and reference letters point out specific items discussed.
- 3、Important information on how to operate the machine safely, properly and efficiently are given. Observing these instructions prevent accidents, reduce repair and downtimes and increase reliability and life cycle of the machine.
- 4、This manual has been comprised on available information. Changes and improvements in design may slightly modify the configuration of illustrations or caution notes.
- 5、Hereinafter you shall find illustrations and descriptions of the instructions and of the components of your machine.
- 6、The instruction manual must always be available wherever the machine is in use.
- 7、The manual has to be read and applied by any operator charged with the task of
 - operation, including setting, troubleshooting and care
 - maintenance (service, inspection and repair) and/or
 - transportation.
- 8、In addition to all mandatory rules and regulations in the country of use and on site for the prevention of accidents and the protection of the environment the recognized technical safety rules are applicable

Subject to change without notice

安全规定

1、在使用本说明书所述机器之前，请仔细阅读说明书。

重要：在机器使用前，还要阅读自动化设备及电机供应商的安全规则和说明。

2、遵守您所在国家的安全规则。

3、当机器准备工作或运行时，所有安全准备工作必须到位。禁止在没有安全准备的情况下操作机器。

4、对机器操作时，必须佩戴防护眼罩。

5、确保机器周围的区域没有任何危险，如明火，水、油、垃圾或其他任何东西可能会造成伤害。

6、请勿在爆炸区域或潮湿条件下操作机器。机器不是防爆型或防水型。

7、在机器维护、零件更换、调整或清洁之前，确保电源（和气源）已关闭。

8、在机器运行时，不要触切刀、机针、皮带轮、皮带等运动部件。

9、在进行维护、零件更换、调整、清洁或储存时，确保机器放置在光滑（水平）的表面上。

10、确保要缝合的材料符合机器设计标准。

PREFACE

1. Before putting the machines described in this manual into service, carefully read the instructions.

IMPORTANT! Before putting the machine into service, also read the safety rules and instructions from the motor supplier.

2. Observe the national safety rules valid for your country.

3. All safety devices must be in position when the machine is ready for work or in operation. Operation of the machine without the appertaining safety devices is prohibited.

4. Wear safety glasses.

5. Be sure the area surrounding machine is free of all hazards such as fire, water, oil, rubbish or anything that can cause injury.

6. Do not operate machine in an explosive area or under wet condnons. The machine is not an explosion - proof type nor water-proof type.

7. Be sure power (and air supply) is off before performing machine maintenance, parts replacement, adjustments or cleaning.

8. Do not touch knife, needle. Pulley, belt and moving parts when machine is in operation.

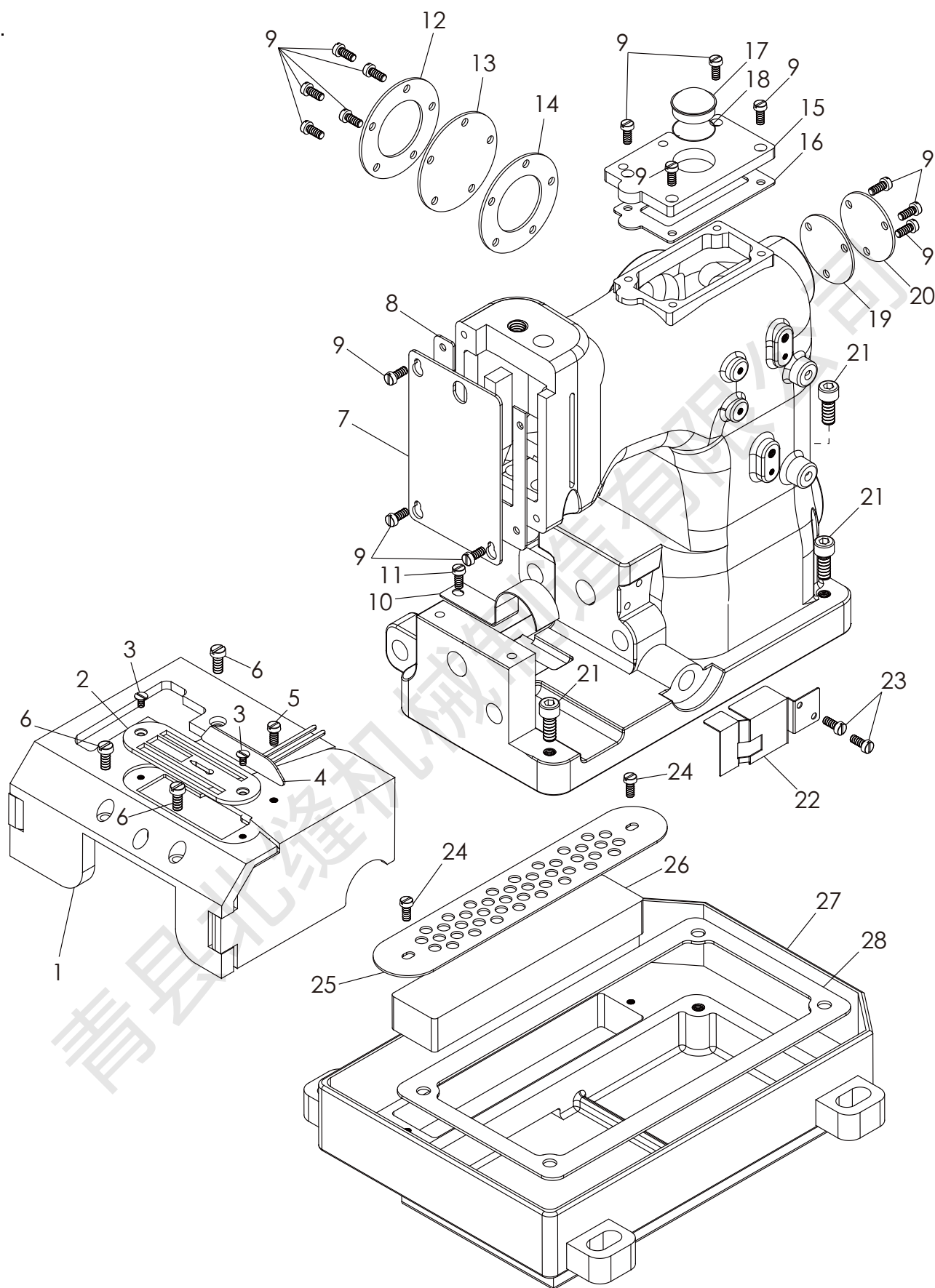
9. Be sure machine is placed on a smooth (level) surface when performing maintenance, parts replacement, adjustments, cleaning or storage.

10. Be sure the material to be sewn or closed complies with the machine specircations.

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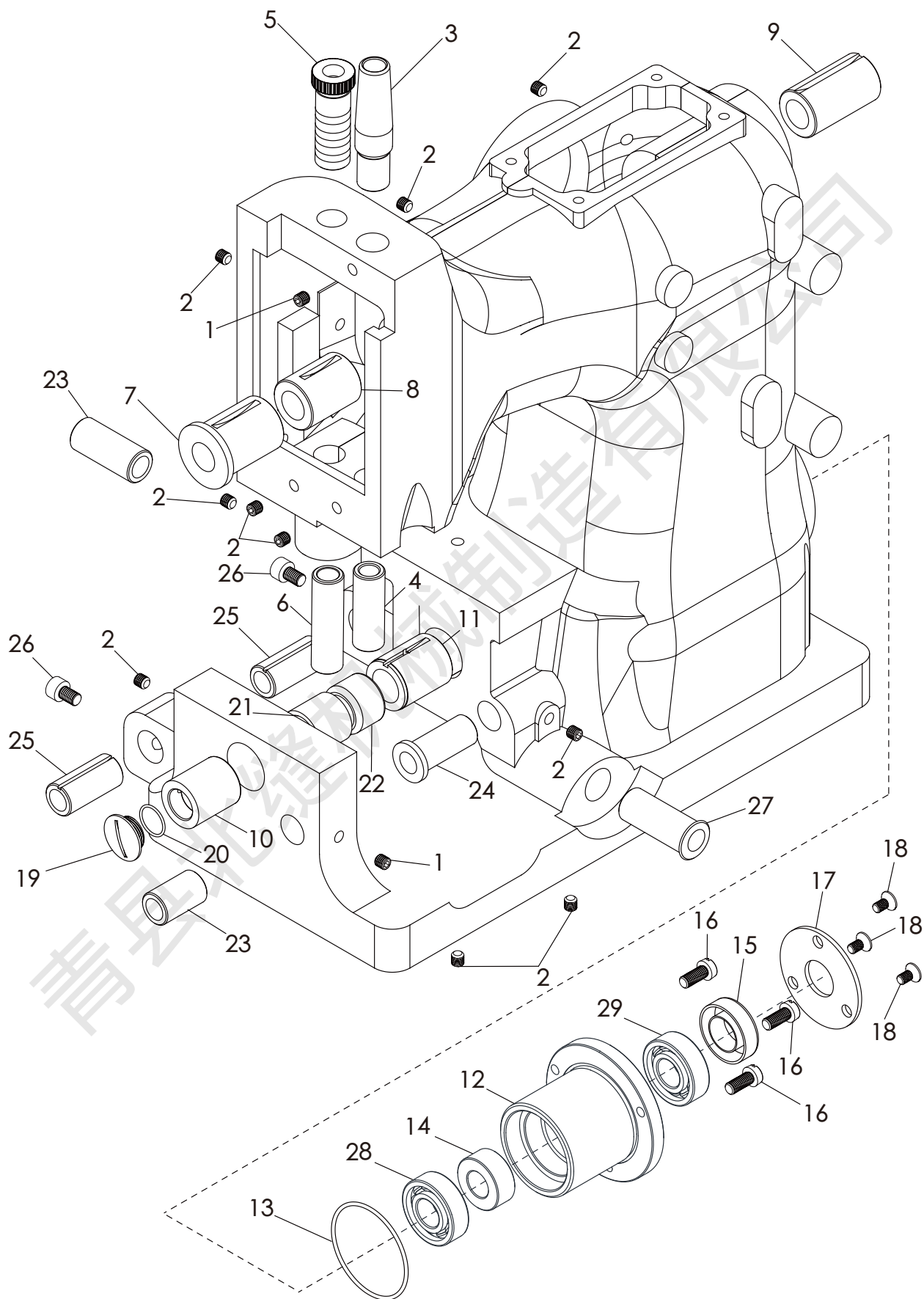
1、盖板关联的零部件 (MISCELLANEOUS COVERS PARTWS)



1、盖板关联的零部件 (MISCELLANEOUS COVERS PARTWS)

图号 Ref. NO.	零部件件号 Part No.	零部件名称 Description		数量 Number	备注 Remarks
1	9U4201	罩壳	Housing	1	2-6
2	9U4160	针板	Needle plate	1	
3	9U4159	针板螺钉	Needle plate screw	2	
4	9U4171	挡边器	Edge stopper	1	
5	9U4197	挡边器螺钉	Edge stopper screw	1	
6	9U4158	罩壳螺钉	Cover screw	3	
7	9U4172	面板	panel	1	青島北緯机械制造有限公司
8	9U4214	面板胶垫	Panel rubber pad	1	
9	9U4173	面板螺钉	Panel screws	15	
10	9U3149	主轴前套护罩	Front cover of main shaft	1	
11	9U3150	前套护罩螺钉	Front cover screw	1	
12	9U4174	后油窗压盖	Rear oil window gland	1	
13	9U4175	后油窗	Rear oil window	1	
14	9U4176	后油窗胶垫	Rear oil window rubber pad	1	
15	9U4179	上盖	Upper cover	1	
16	9U4180	上盖胶垫	Upper cover rubber pad	1	
17	9U4177	油窗	Oil window	1	
18	9U4178	油窗胶圈	Oil window rubber ring	1	
19	9U4170	上轴后盖胶垫	Upper shaft rear cover rubber pad	1	
20	9U4169	上轴后盖	Upper shaft rear cover	1	
21	9U4154	油盘螺钉	Oil pan screw	4	
22	9U4190	护挡	Guard	1	
23	9U4196	护挡螺钉	Guard screw	2	
24	9U4211	滤网螺钉	Strainer screw	2	
25	9U4193	滤油器盖	Oil filter cover	1	
26	9U4192	滤油毛毡	Oil filter felt	1	
27	9U4153	油盘	an oil pan	1	
28	9U4151	油盘垫	Oil pan pad	1	

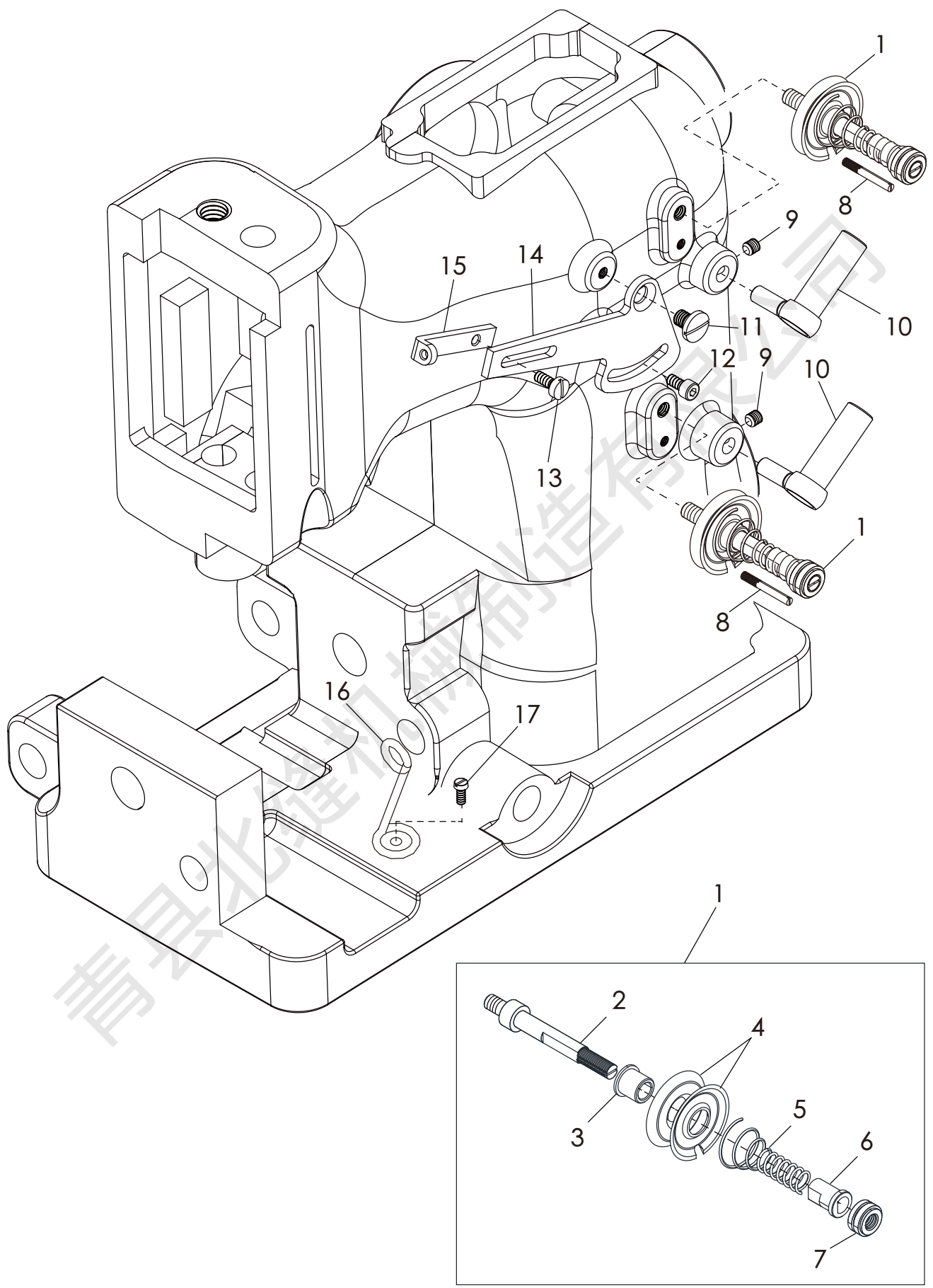
2、轴套的零部件 (AXLE SLEEVE)



2、轴套的零部件 (AXLE SLEEVE)

图号 Ref. NO.	零部件件号 Part No.	零部件名称 Description		数量 Number	备注 Remarks
1	9U1045	套筒顶丝 I	Sleeve jacking screw I	2	
2	9U1043	套筒顶丝 II	Sleeve jacking screw II	10	
3	9U1004	针杆上套	Needle bar upper sleeve	1	
4	9U1005	针杆下套	Needle bar lower sleeve	1	
5	9U1029	压杆螺纹套	Pressure bar threaded sleeve	1	
6	9U1030	压杆下套	Pressing rod lower sleeve	1	
7	9U1015	上轴前套	Upper shaft front sleeve	1	
8	9U1021	上轴中套	Upper shaft middle sleeve	1	
9	9U1042	上轴后套	Upper shaft rear sleeve	1	
10	9U3096	主轴前套	Spindle front sleeve	1	
11	9U3097	主轴中套	Spindle middle sleeve	1	
12	9U3098A	主轴后套	Rear sleeve of main shaft	1	
13	9U3144	后轴套密封胶圈	Rear axle sleeve sealing rubber ring	1	
14	9U3098A-3	轴承隔套	Bearing spacer	1	
15	9U3100A	主轴后套油封	Rear sleeve oil seal of main shaft	1	
16	9U3099	主轴后套紧定螺钉	Main shaft rear sleeve set screw	3	
17	9U3102	油封压盖	Oil seal gland	1	
18	9U3103	油封压盖螺钉	Oil seal gland screw	3	
19	9U3108	主轴前闷头	Front bulkhead of main shaft	1	
20	9U3145	前轴套密封胶圈	Front axle sleeve sealing rubber ring	1	
21	9U3131	主轴前套油封罩	Oil seal cover of front sleeve of main shaft	1	
22	9U3134	前套油封	Front sleeve oil seal	1	
23	9U2069	弯针架轴前轴套	Frame shaft front shaft sleeve	1	
24	9U2055	弯针架后轴套	Needle bending frame rear shaft sleeve	1	
25	9U3188	开针架后套筒	Needle opening frame rear sleeve	1	
26	9U3146	开针架套筒螺钉	Needle holder socket screw	2	
27	9U2057	弯针曲柄前轴套	Bent needle crank front shaft sleeve	1	
28	9U3098A-2	主轴后套轴承 (内)	Main shaft rear sleeve bearing (inner)	1	
29	9U3098A-1	主轴后套轴承 (外)	Main shaft rear sleeve bearing (outer)	1	

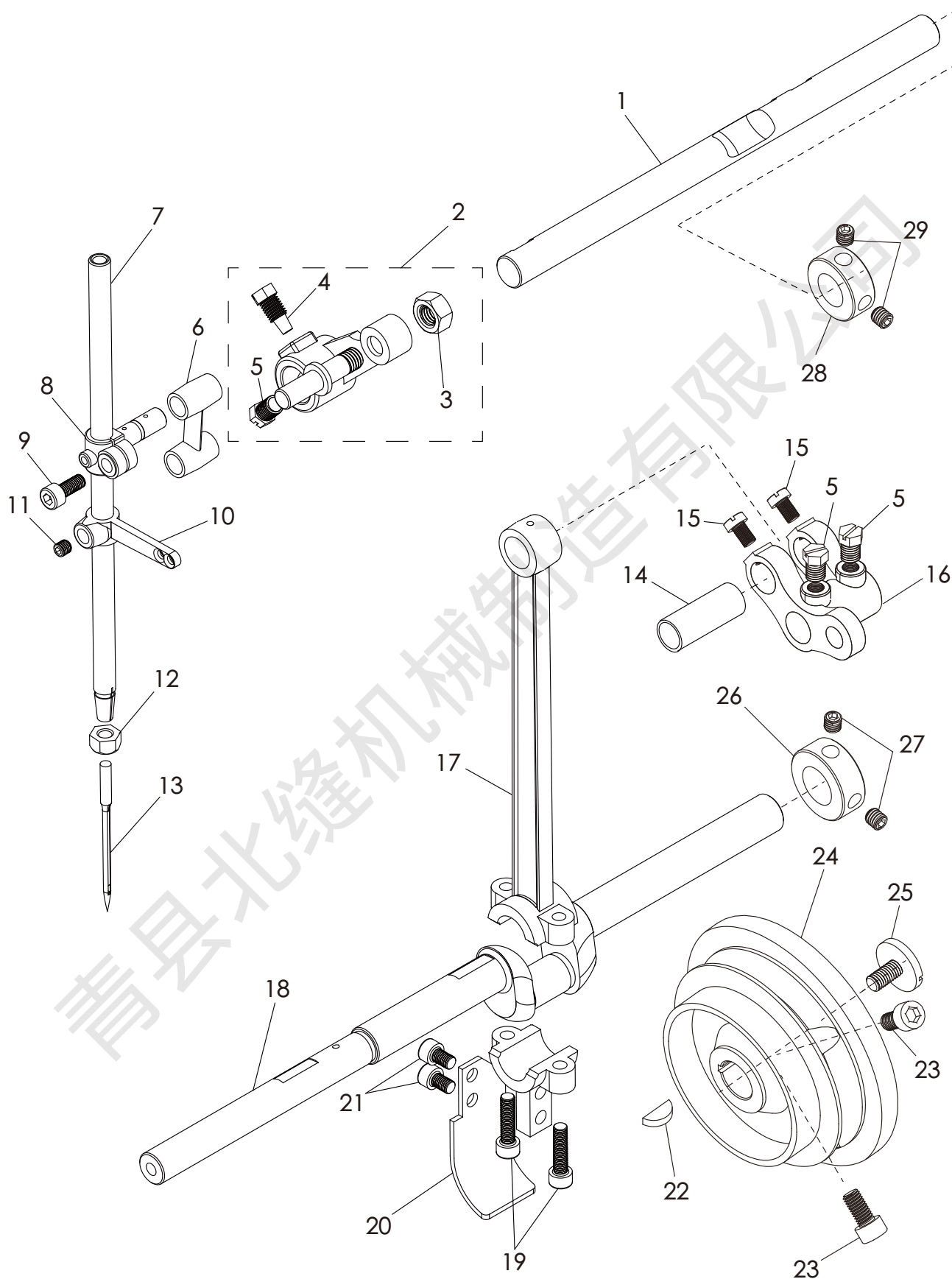
3、缝线张紧的零部件 (THREAD TENSION)



3、缝线张紧的零部件 (THREAD TENSION)

图号 Ref. NO.	零部件件号 Part No.	零部件名称 Description		数量 Number	备注 Remarks
1	9U4200	夹线器组件	Wire clamp assembly	2	2-7
2	9U4183	夹线螺柱	Clamp stud	2	
3	9U4101	夹线板滚柱	Rolling column	2	
4	9U4184	夹线板	Clip board	4	
5	9U4185	夹线簧	Clamp spring	2	
6	9U4102	夹线压簧压套	Clamp nut	2	
7	9U4186	夹线螺母	Nut	2	
8	9U4194	过线板销	Pin	2	
9	9U4182	过线管固定螺钉	Conduit fixing screw	2	
10	9U4181	过线管	Conduit	2	
11	9U4155	穿线架台螺钉	Threading rack screw	1	
12	9U4157	穿线架螺钉	Threading frame screw	1	
13	9U4198	穿线架调节螺钉	Threading frame adjusting screw	1	
15	9U4187	针线控制器 A	Needle and thread controller a	1	
14	9U4188	针线控制器 B	Needle and thread controller B	1	
16	9U4152	线钩	Wire hook	1	
17	9U4173	线钩螺钉	Hook screw	1	

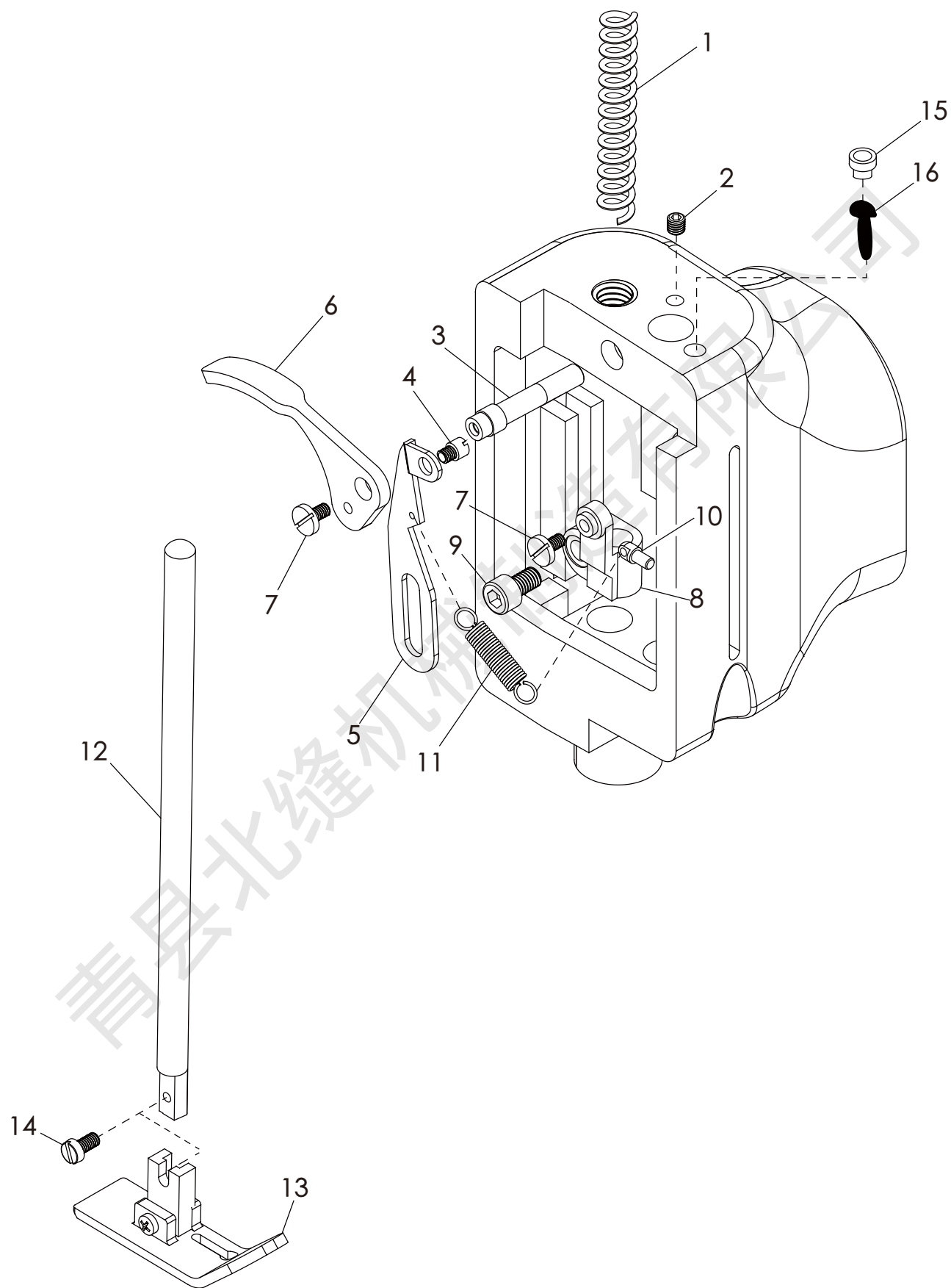
4、针杆的零部件 (NEEDLE BAR RELATED PARTS)



4、针杆的零部件 (NEEDLE BAR RELATED PARTS)

图号 Ref. NO.	零部件件号 Part No.	零部件名称 Description		数量 Number	备注 Remarks
1	9U1014A	上轴	Upper shaft	1	标配
2	9U1047	针杆曲柄组件	Crank as-needle bar	1	
3	9U1012	小连杆销螺母	Small connecting rod pin nut	1	
4	9U1017	曲柄支头螺钉	Crank head screw	2	
5	9U1046	曲柄平头螺钉	Crank pan head screw	2	
6	9U1010	小连杆	Small connecting rod	1	
7	9U1001	针杆	Needle bar	1	
8	9U1008	针杆连接轴	Needle bar connecting shaft	1	
9	9U1009	针杆连接轴螺钉	Needle bar connecting shaft screw	1	
10	9U1006	上挑线杆	Upper take-up bar	1	
11	9U1007	上挑线杆螺钉	Upper thread take-up screw	1	
12	9U1003	针杆螺母	Needle bar nut	1	
13	9UX250	机针	Needle	1	
13	9UX200	机针	Needle	1	
13	9UX230	机针	Needle	1	
13	9UX300	机针	Needle	1	
14	9U1018	被动曲柄轴	Passive crank shaft	1	
15	9U1048	被动曲柄轴固定螺钉	Passive crank shaft retaining screw	1	
16	9U1016A	被动曲柄	Passive crank	1	
17	9U1019	平连杆	Flat connecting rod	1	
18	9U3095A	主轴	principal axis	1	
19	9U1020	平连杆螺钉	Flat connecting rod screw	2	
20	9U1040	刮油板	Oil scraper	1	
21	9U1053	刮油板螺钉	Oil scraper screw	2	
22	9U3101	半圆键	Semicircular key	1	
23	9U3107	皮带轮紧定螺钉	Pulley set screw	2	
24	9U3104	皮带轮	pulley	1	
25	9U3106	皮带轮保险螺钉	Pulley safety screw	1	
26	9U3152	主轴定位挡圈	Spindle retaining ring	1	
27	9U3153	主轴定位挡圈螺钉	Spindle retaining ring screw	2	
28	9U1023	上轴挡圈	Upper shaft retaining ring	1	
29	9U1054	上轴挡圈螺钉	Upper shaft retaining ring screw	2	

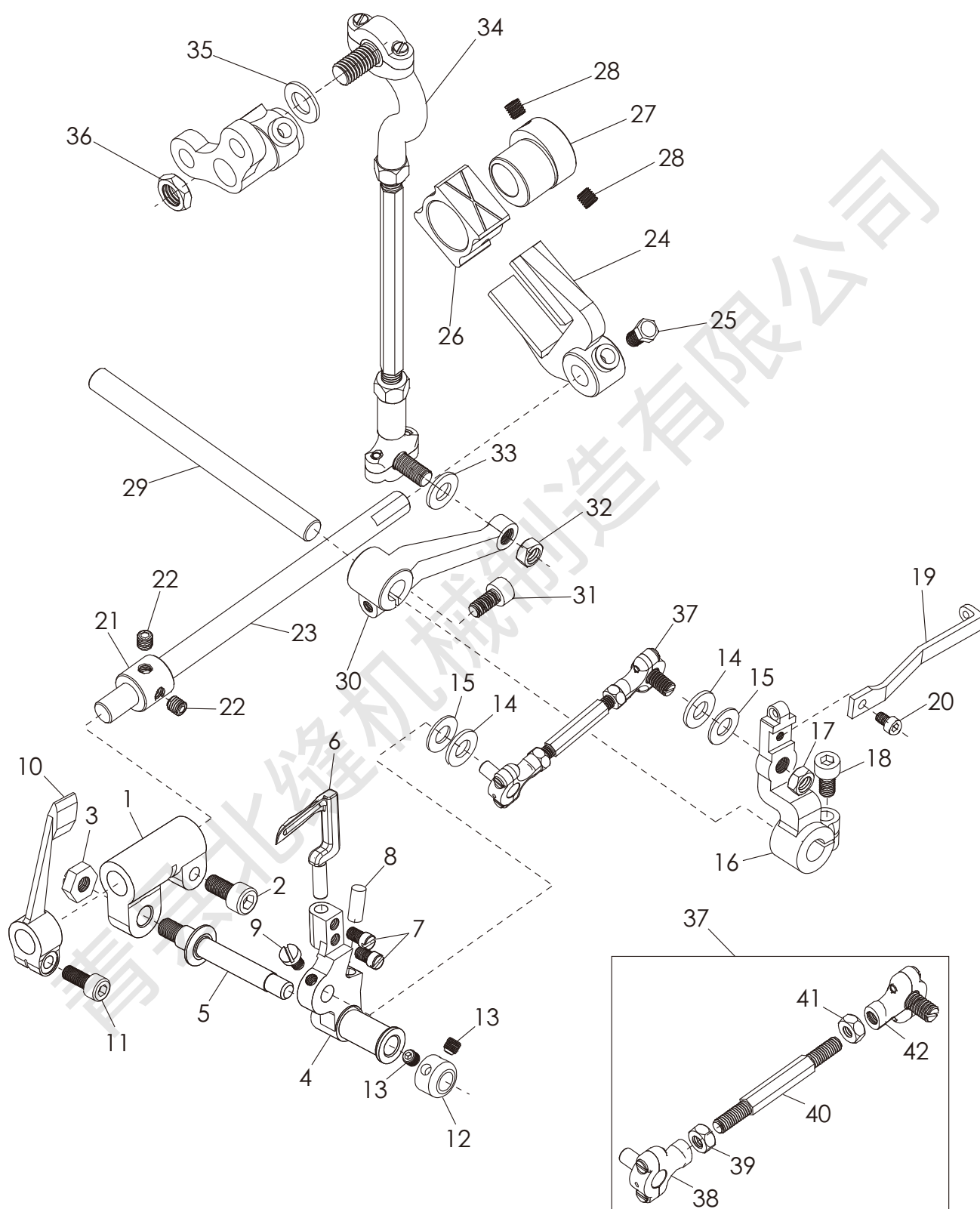
5、压杆相关零部件 (PRESSURE BAR)



5、压杆相关零部件 (PRESSURE BAR)

图号 Ref. NO.	零部件件号 Part No.	零部件名称 Description		数量 Number	备注 Remarks
1	9U1027	压杆簧	Compression bar spring	1	
2	9U1044	扳手销紧定螺钉	Wrench pin set screw	1	
3	9U1036	压脚扳手销	Presser foot wrench pin	1	
4	9U1041	压脚扳手台螺钉	Presser foot wrench table screw	1	
5	9U1035	压脚扳手吊板	Presser foot wrench lifting plate	1	
6	9U1034	压脚扳手	Presser foot wrench	1	
7	9U1037	压脚扳手螺钉	Presser foot wrench screw	2	
8	9U1031	压杆导架	Pressure bar guide	1	
9	9U1032	压杆导架螺钉	Pressure bar guide screw	1	
10	9U1039	压脚扳手拉簧螺钉	Presser foot wrench tension spring screw	1	
11	9U1038	压脚扳手拉簧	Presser foot wrench tension spring	1	
12	9U1028	压杆	Pressure bar	1	
13	9U1024	压脚	Presser foot	1	
14	9U1026	压脚螺钉	Presser foot screw	1	
15	9U1059	堵头	Plug	1	
16	9U1060	润滑毛毡	Lubricating felt	1	

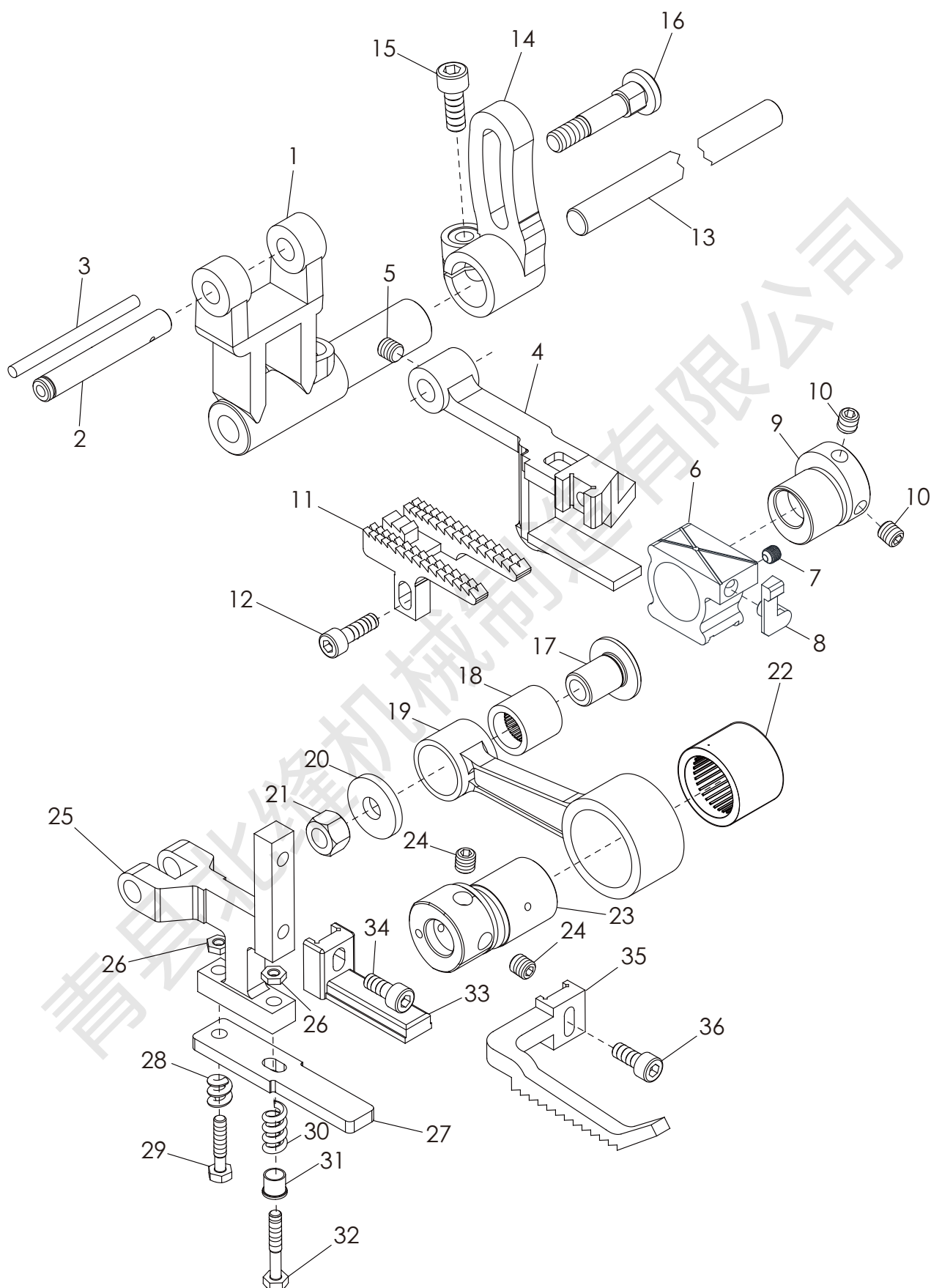
6、弯针相关的零部件 (LOOPEK ROCKER)



6、弯针相关的零部件 (LOOPEK ROCKER)

图号 Ref. NO.	零部件件号 Part No.	零部件名称 Description		数量 Number	备注 Remarks
1	9U2065	钩针摇动根基	Crochet shaking foundation	1	38-42
2	9U2066	钩针摇动根基紧固螺丝	Screw	1	
3	9U2102	钩针防松螺母	Crochet locknut	1	
4	9U2070A	钩针摇动台	Crochet shaking table	1	
5	9U2072A	钩针摇动根轴	Crochet oscillating root shaft	1	
6	9U2054	弯针	Curved needle	1	
7	9U2071	弯针螺钉	Curved needle screw	2	
8	9U2098	弯针上架毛毡	Bent needle upper shelf felt	1	
9	9U2086	弯针连杆紧固螺钉	Needle link fastening screws	1	
10	9U2085	钩针导杆	Crochet guide	1	
11	9U2103	钩针导杆螺钉	Needle guide screw	1	
12	9U2104	钩针摇动台挡圈	Circlip of crochet rocker table	1	
13	9U2095	钩针摇动台挡圈螺钉	Needle shaking table retaining ring screw	2	
14	80-2-18A	球头毛毡	Ball felt	2	
15	80-2-18	球头垫圈	Ball joint washer	2	
16	9U2058	弯针外曲柄	Curved needle outer crank	1	
17	9U2063	弯针连杆紧固螺母	Bent needle connecting rod fastening nut	1	
18	9U2075	外曲柄螺钉	External crank screw	1	
19	9U2059	下挑线	Down take-up	1	
20	9U2060	下挑线螺钉	Lower thread take-up screw	1	
21	9U2067	弯针架轴挡圈	Needle bending frame shaft retaining ring	1	
22	9U2074	弯针架轴挡圈螺钉	Screw	2	
23	9U2068	弯针架轴	Bending needle frame shaft	1	
24	80-2-8	亚叉	Subconjugation	1	
25	9U2052	亚叉螺钉	Sub fork screw	1	
26	80-2-7	方心	Fangxin	1	
27	9U2048	亚叉偏心	Sub fork eccentricity	1	
28	9U2049	亚叉偏心螺钉	Sub fork eccentric screw	2	
29	9U2077	弯针曲柄轴	Bent needle crank shaft	1	
30	9U2053A	弯针内曲柄	Curved needle inner crank	1	
31	9U2078	弯针内曲柄螺钉	Bent needle inner crank screw	1	
32	9U2093	弯连杆紧固螺母	Bent connecting rod fastening nut	1	
33	9U2081	弯连杆小垫圈	Bent connecting rod small washer	1	
34	9U2046	弯连杆	Bent connecting rod	1	
35	9U2047	弯连杆大垫圈	Large washer of bent connecting rod	1	
36	9U2076	弯连杆大头螺母	Bent connecting rod big end nut	1	
37	9U2064	弯针连杆组件	Connecting rod as-bent needle	1	
38	9U2087	弯针球头 (左)	Curved needle ball head (left)	1	
39	9U2089	弯针连杆螺母 (左)	Curved needle connecting rod nut (left)	1	
40	9U2088A	双头螺钉	Double head screw	1	
41	9U2084	弯针连杆螺母 (右)	Curved needle connecting rod nut (right)	1	
42	9U2082	弯针球头 (右)	Curved needle ball head (right)	1	

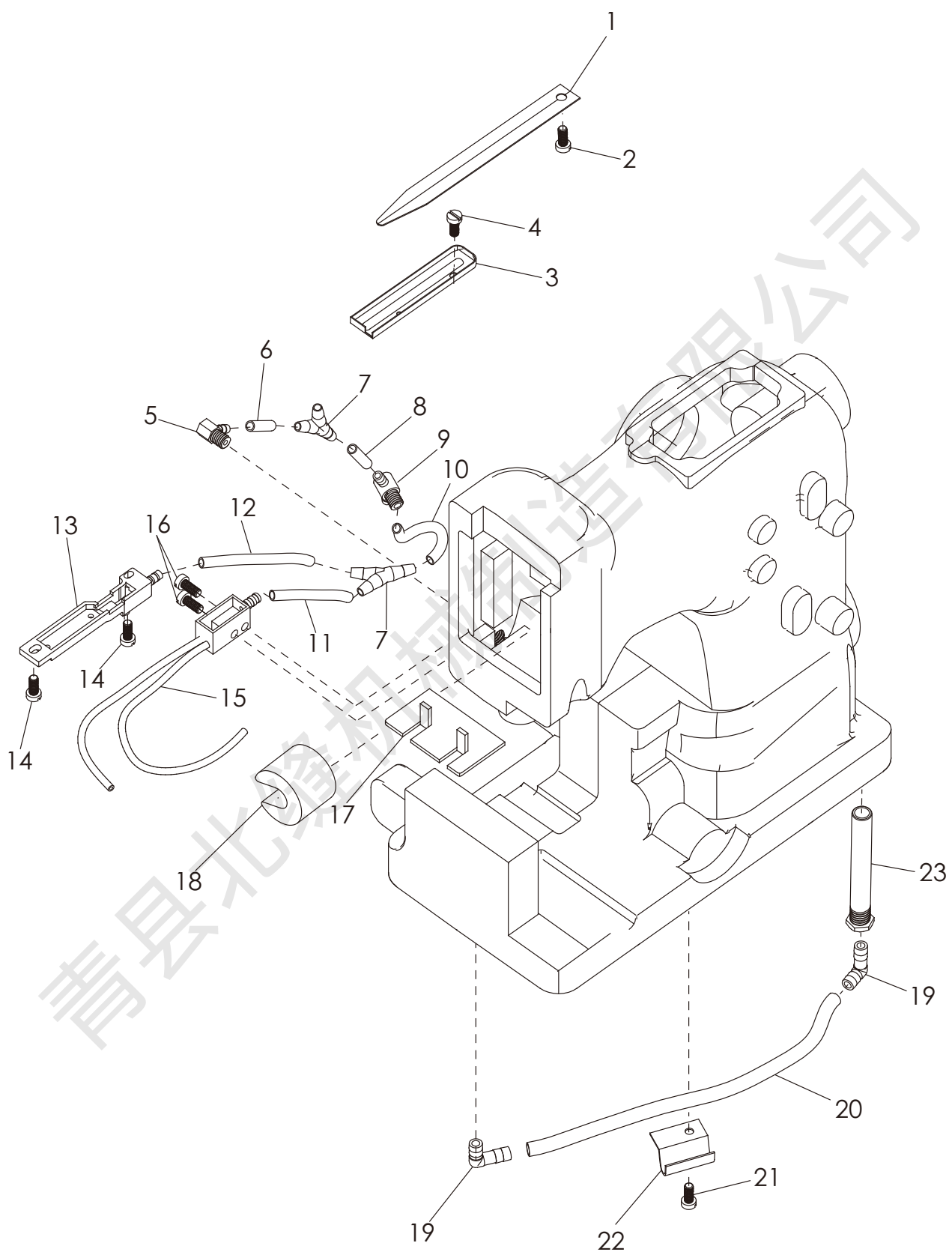
7、送料相关的零部件 (LOWER FEED DRIVING)



7、送料相关的零部件 (LOWER FEED DRIVING)

图号 Ref. NO.	零部件件号 Part No.	零部件名称 Description		数量 Number	备注 Remarks
1	9U3117	开针架	Needle opening frame	1	
2	9U3119	牙架长销	Rack long pin	1	
3	9U3120	牙架轴油芯	Rack shaft oil core	1	
4	9U3111	抬牙架	Tooth lifting frame	1	
5	9U3158	牙架长销紧固螺钉	Tooth rack long pin fastening screw	1	
6	9U3110	抬牙方心	Tooth lifting Square Center	1	
7	9U3147	护针挡	Needle guard	1	
8	9U3148	护针挡螺钉	Needle guard screw	1	
9	9U3109	抬牙偏心	Eccentric tooth lifting	1	
10	9U3142	抬牙偏心螺钉	Tooth lifting eccentric screw	2	
11	9U3112	送料牙	Feeding tooth	1	
12	9U3113	送料牙螺钉	Feeding screw	1	
13	9U3133	开针架销轴	Pin shaft of needle opening frame	1	
14	9U3132	针距座	Needle pitch base	1	
15	9U3159	针距座紧固螺钉	Fastening screw of needle pitch base	1	
16	9U3136	针距调节螺钉	Needle pitch adjusting screw	1	
17	9U3137	针距调节轴套	Needle pitch adjusting shaft sleeve	1	
18	9U3154	针距调节轴承	Needle pitch adjusting bearing	1	
19	9U3135	开针连杆	Needle opening connecting rod	1	
20	9U3138	针距调节垫圈	Needle pitch adjusting washer	1	
21	9U3105	针距调节螺母	Needle pitch adjusting nut	1	
22	9U3155	开针连杆轴承	Needle opening connecting rod bearing	1	
23	9U3115	开针偏心	Eccentric needle opening	1	
24	9U3114	开针偏心紧定螺钉	Needle opening eccentric set screw	2	
25	9U3121	上牙架	Upper dental rack	1	
26	9U3126	下叉口螺母	Lower fork nut	2	
27	9U3125	下叉口	Lower fork	1	
28	9U3129	下叉口短弹簧	Lower fork short spring	1	
29	9U3130	下叉口短螺钉	Lower fork short screw	1	
30	9U3127	下叉口长弹簧	Lower fork long spring	1	
31	9U3160	下叉口套	Lower fork sleeve	1	
32	9U3128	下叉口长螺钉	Lower fork long screw	1	
33	9U3122	上叉口	Upper fork	1	
34	9U3123	上叉口螺钉	Upper fork screw	1	
35	9U3124	辅助机牙	Auxiliary tooth	1	
36	9U3161	辅助机牙螺钉	Auxiliary thread screw	1	

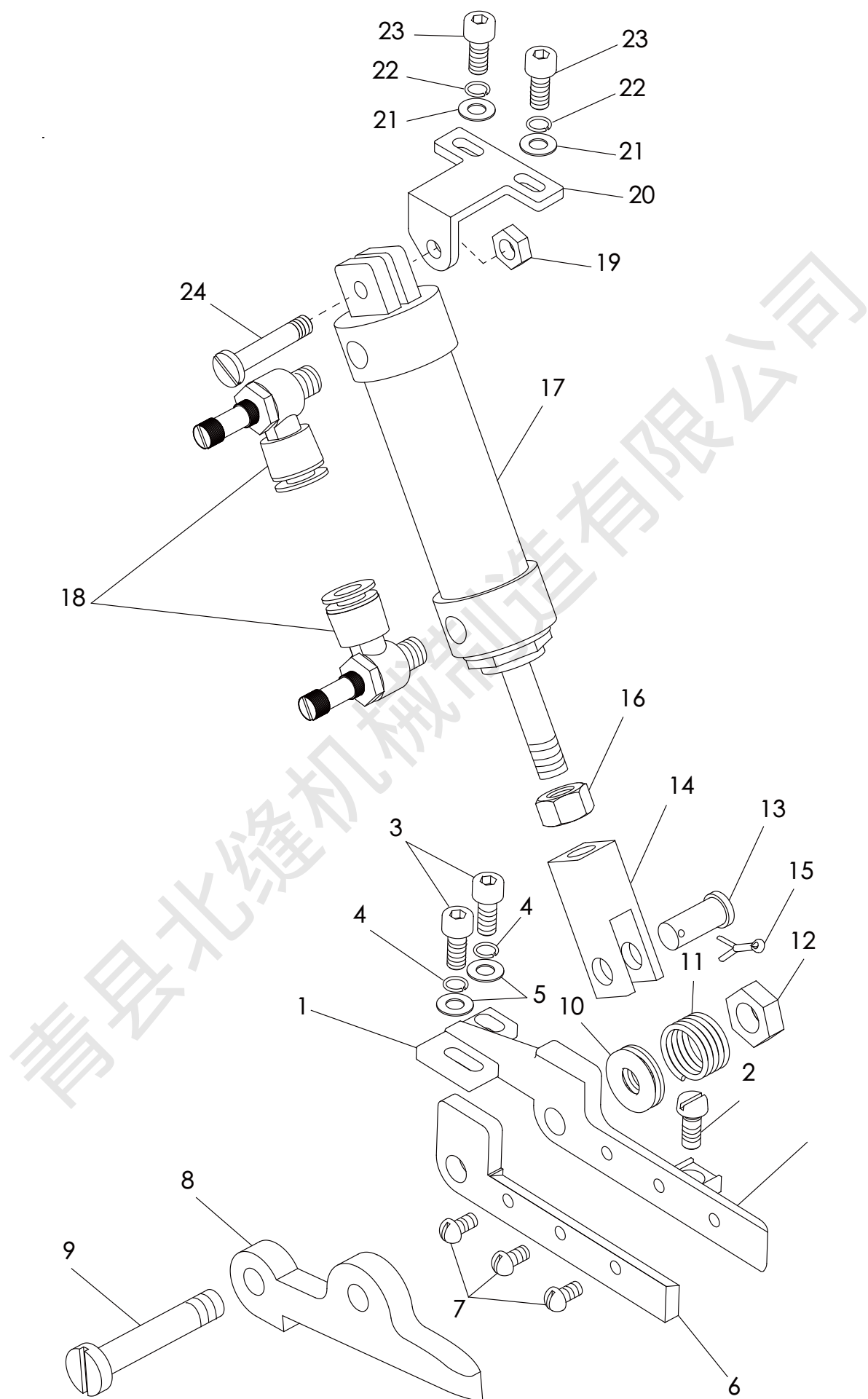
8、润滑相关的零部件（LUBRICATION）



8、润滑相关的零部件（LUBRICATION）

图号 Ref. NO.	零部件件号 Part No.	零部件名称 Description		数量 Number	备注 Remarks
1	9U5201	接油片	Oil receiving piece	1	
2	9U5202	接油片螺钉	Oil connecting screw	1	
3	9U5400	接油盒	Oil receiving box	1	
4	9U5309	接油盒螺钉	Oil receiving box screw	1	
5	9U5197	接头	Joint	1	
6	9U5308	油管 1	Oil pipe 1	1	
7	9U5198	三通接头	Tee joint	2	
8	9U5307	油管 2	Oil pipe 2	1	
9	9U5210	上油管接头螺钉	Upper oil pipe joint screw	1	
10	9U5306	油管 3	Oil pipe 3	1	
11	9U5305	油管 4	Oil pipe 4	1	
12	9U5304	油管 5	Oil pipe 5	1	
13	9U5200	小油盘	Small oil pan	1	
14	9U5199	小油盘螺钉	Small oil pan screw	2	
15	9U5208	导油盒	Oil guide box	1	
16	9U5216	导油盒螺钉	Oil guide box screw	2	
17	9U5211	针压杆毛毡垫	Needle pressure bar felt pad	1	
18	9U5303	挡油棉	Oil filter mass	1	
19	9U5204	油管接头	Oil pipe joint	2	
20	9U5205	下油管	Lower oil pipe	1	
21	9U5302	油管固定螺钉	Oil pipe fixing screw	1	
22	9U5301	油管固定夹	Oil pipe fixing clip	1	
23	9U5207	接油管	Connect oil pipe	1	

9、切线相关的零部件 (CUTTER PARTS)



9、切线相关的零部件（CUTTER PARTS）

图号 Ref. NO.	零部件件号 Part No.	零部件名称 Description		数量 Number	备注 Remarks
1	9U6224	切刀架	Cutter holder	1	
2	9U6233	切刀架拉紧螺钉	Tensioning screw of cutter holder	1	
3	9U6220	切刀架螺钉	Cutter holder screws	2	
4	9U6231	切刀架螺钉弹片	Cutter holder screw spring	2	
5	9U6232	切刀架螺钉平垫	Cutter holder screw flat washer	2	
6	9U6228	固定刀	Fixed knife	1	
7	9U4159	针板螺钉	Needle plate screw	3	
8	9U6229	活动刀	Movable knife	1	
9	9U6225	压刀螺钉	Knife screw	1	
10	9U6230	推力球轴承	Thrust ball bearing	1	
11	9U6226	压刀簧	Knife spring	1	
12	9U6217	螺母	Nut	1	
13	9U6222	接头销	Joint pin	1	
14	9U6223	切刀接头	Cutter joint	1	
15	9U6221	扳手连杆开口销	Wrench connecting rod cotter pin	1	
16	9U6234	接头螺母	Connector nut	1	
17	9U6215	气缸	Cylinder	1	
18	9U6219	气缸调压阀	Cylinder pressure regulating valve	2	
19	9U6235	气缸支架螺母	Cylinder bracket nut	1	
20	9U6213	气缸支架	Cylinder support	1	
21	9U6236	气缸支架平垫	Flat gasket of cylinder support	2	
22	9U6237	气缸支架弹垫	Cylinder support spring washer	2	
23	9U6238	气缸支架螺钉	Cylinder bracket screws	2	
24	9U6216	气缸轴位螺钉	Screw	1	

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